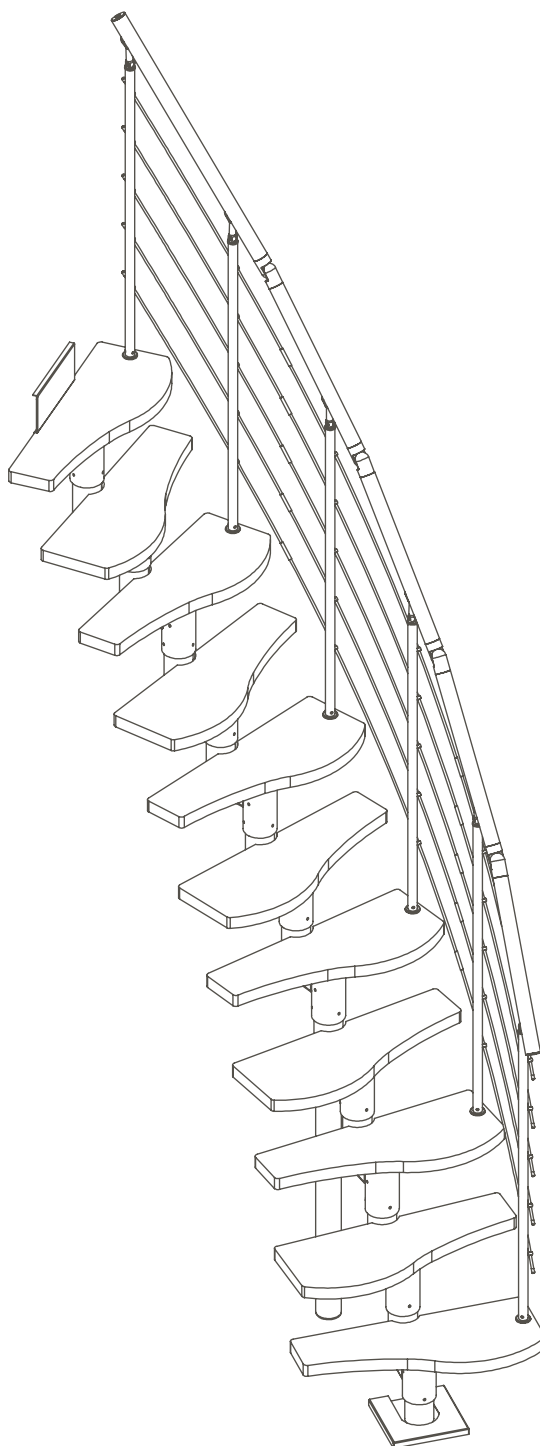
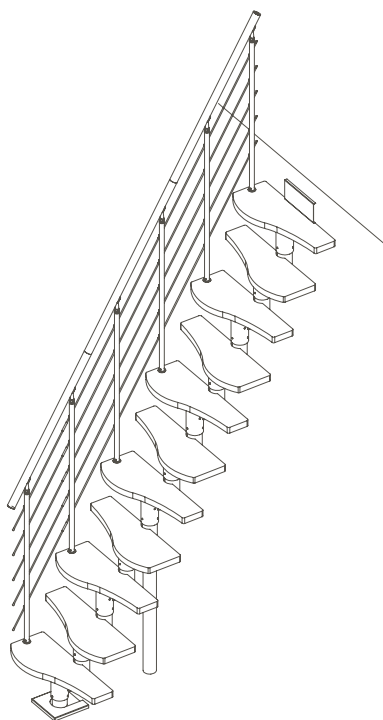




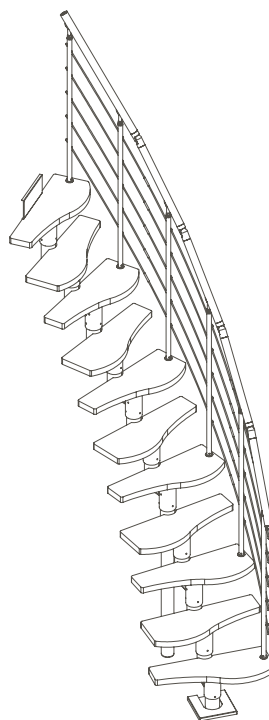
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INSTRUCTION / MONTAGEANLEITUNG
INSTRUKTION / INSTRUCCION / INSTRUKCJA

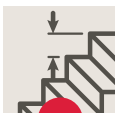
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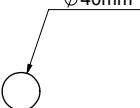
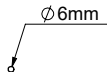
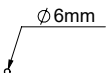
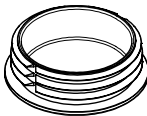
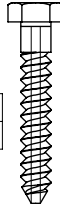
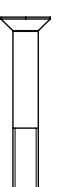
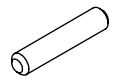
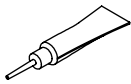
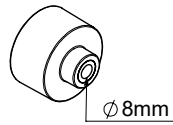
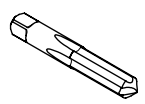
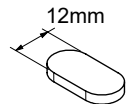
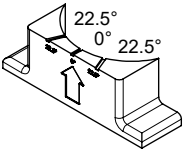
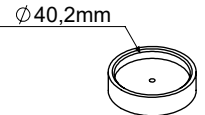


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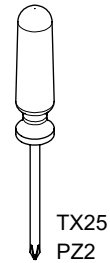
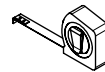
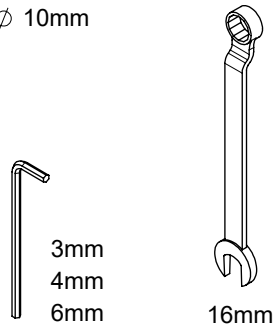
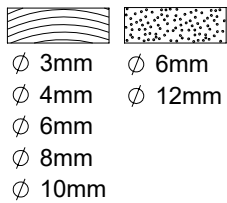
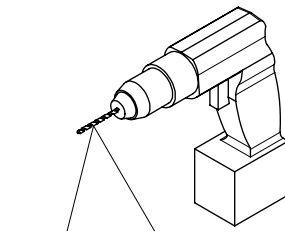
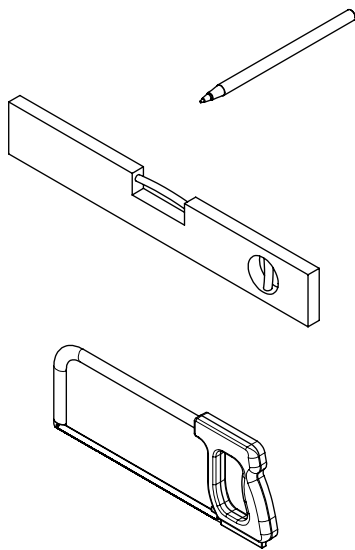
T

	Height floor-to-floor	Rise height	Number of treads
	Geschosshöhe	Steigungshöhe	Anzahl Stufen
	Hauteur sol-sol	Hauteur de marche	Nombre de marches
	Altura de suelo/suelo	Altura de peldaños	Numero de peldaños
	Altura do chão / chão	Altura do degrau	Número de etapas (degraus)
	Hoogte vloer/vloer	Hoogte trede	Aantal treden
	Etagehøjde	Stigningshøjde	Antal trin
	Golv till golv höjd	Stigningshöjd	Antal steg
	Wysokość kondygnacji od podłogi do podłogi	Wysokość stopnia	Ilość stopni
	Înălțime sol-sol	Înălțime treaptă	Număr trepte
	Výška patra podlaha-podlaha	Výška schodu	Počet nášlapů
	Висота от пола до пола	Шар ступени	Кол-во ступеней
	Aukšto aukštis	Pakopos aukštis	Pakopų kiekis
	Stāva augstums	Pakāpiena augstums	Pakāpienu skaits
	Korruse kõrgus	Astme kõrgus	Astmete arv
	Višina nadstropja	Višina stopnice	Število stopnic
	Visina kata	Visina stepenice	Broj stepenica
	Výška podlažia	Výška stupňa	Počet stupňov

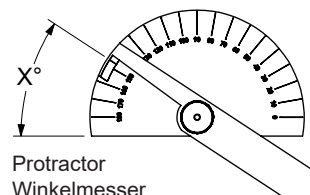
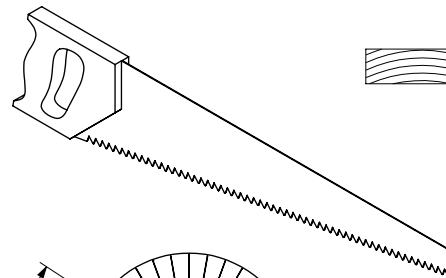
32  Ø40mm 1500																																																			
x 3 1078905 <i>Beech / Buche / Beuk / Hêtre / Bøg</i> 1078915 <i>Oak / Eiche / Eik / Chêne / Eg</i>		<table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>2</td><td>2</td><td>3</td><td>3</td><td>3</td></tr></table>		11	12	13	14	15	x	2	2	3	3	3																																					
	11	12	13	14	15																																														
x	2	2	3	3	3																																														
33  Ø6mm 1125mm																																																			
x 15 K1-14076																																																			
33a  Ø6mm 1500mm																																																			
<table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>0</td><td>0</td><td>5</td><td>5</td><td>5</td></tr></table> K1-14077			11	12	13	14	15	x	0	0	5	5	5																																						
	11	12	13	14	15																																														
x	0	0	5	5	5																																														
34 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr></table> K1-1077040 <i>RAL 7016</i> K1-1077041 <i>RAL 9005</i> K1-1077042 <i>Pearl grey</i> K1-1077043 <i>RAL 9016</i> 			11	12	13	14	15	x	11	12	13	14	15																																						
	11	12	13	14	15																																														
x	11	12	13	14	15																																														
40 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>9</td><td>9</td><td>10</td><td>10</td><td>10</td></tr></table> K3-08001 Ø12 x 60 		11	12	13	14	15	x	9	9	10	10	10	41 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>9</td><td>9</td><td>10</td><td>10</td><td>10</td></tr></table> K3-04001 Ø10 		11	12	13	14	15	x	9	9	10	10	10	42 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>9</td><td>9</td><td>10</td><td>10</td><td>10</td></tr></table> K3-06003 Ø10 x 60 		11	12	13	14	15	x	9	9	10	10	10	43 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>61</td><td>66</td><td>71</td><td>76</td><td>81</td></tr></table> K3-05003 M8 x 6 		11	12	13	14	15	x	61	66	71	76	81
	11	12	13	14	15																																														
x	9	9	10	10	10																																														
	11	12	13	14	15																																														
x	9	9	10	10	10																																														
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x	9	9	10	10	10																																														
	11	12	13	14	15																																														
x	61	66	71	76	81																																														
44 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>66</td><td>72</td><td>78</td><td>84</td><td>90</td></tr></table> K3-06130 Ø6 x 30 TX30 		11	12	13	14	15	x	66	72	78	84	90	45 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>6</td><td>6</td><td>7</td><td>7</td><td>8</td></tr></table> K3-05002 M6 x 5 		11	12	13	14	15	x	6	6	7	7	8	46 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>6</td><td>6</td><td>7</td><td>7</td><td>8</td></tr></table> K3-02097 M10 x 70 		11	12	13	14	15	x	6	6	7	7	8	47 x 10 R3-91415 Ø8 x 40 												
	11	12	13	14	15																																														
x	66	72	78	84	90																																														
	11	12	13	14	15																																														
x	6	6	7	7	8																																														
	11	12	13	14	15																																														
x	6	6	7	7	8																																														
48 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>6</td><td>6</td><td>7</td><td>7</td><td>8</td></tr></table> K3-06008 Ø5 x 25 PZ2 		11	12	13	14	15	x	6	6	7	7	8	49 x 1 K3-90001 	50 x 1 K1-01810  Ø8mm	51 x 2 K3-06022 Ø5 x 35 TX25 																																				
	11	12	13	14	15																																														
x	6	6	7	7	8																																														
52 <table><tr><td></td><td>11</td><td>12</td><td>13</td><td>14</td><td>15</td></tr><tr><td>x</td><td>30</td><td>30</td><td>35</td><td>35</td><td>40</td></tr></table> K3-05064 M4 x 4 		11	12	13	14	15	x	30	30	35	35	40	55 x 1 K3-10010 M8 	56 x 2 K3-08006 Ø6 x 40 	58 x 8 R3-20590  12mm																																				
	11	12	13	14	15																																														
x	30	30	35	35	40																																														
59 x 1 K3-90005 	60 x 1 K1-08270  22.5° 0° 22.5°	63 x 1 K1-01620  Ø40,2mm																																																	



Tools not included!
Werkzeuge nicht enthalten!
Gereedschap niet inbegrepen!
Outils non inclus!
Værktøj ikke inkluderet!

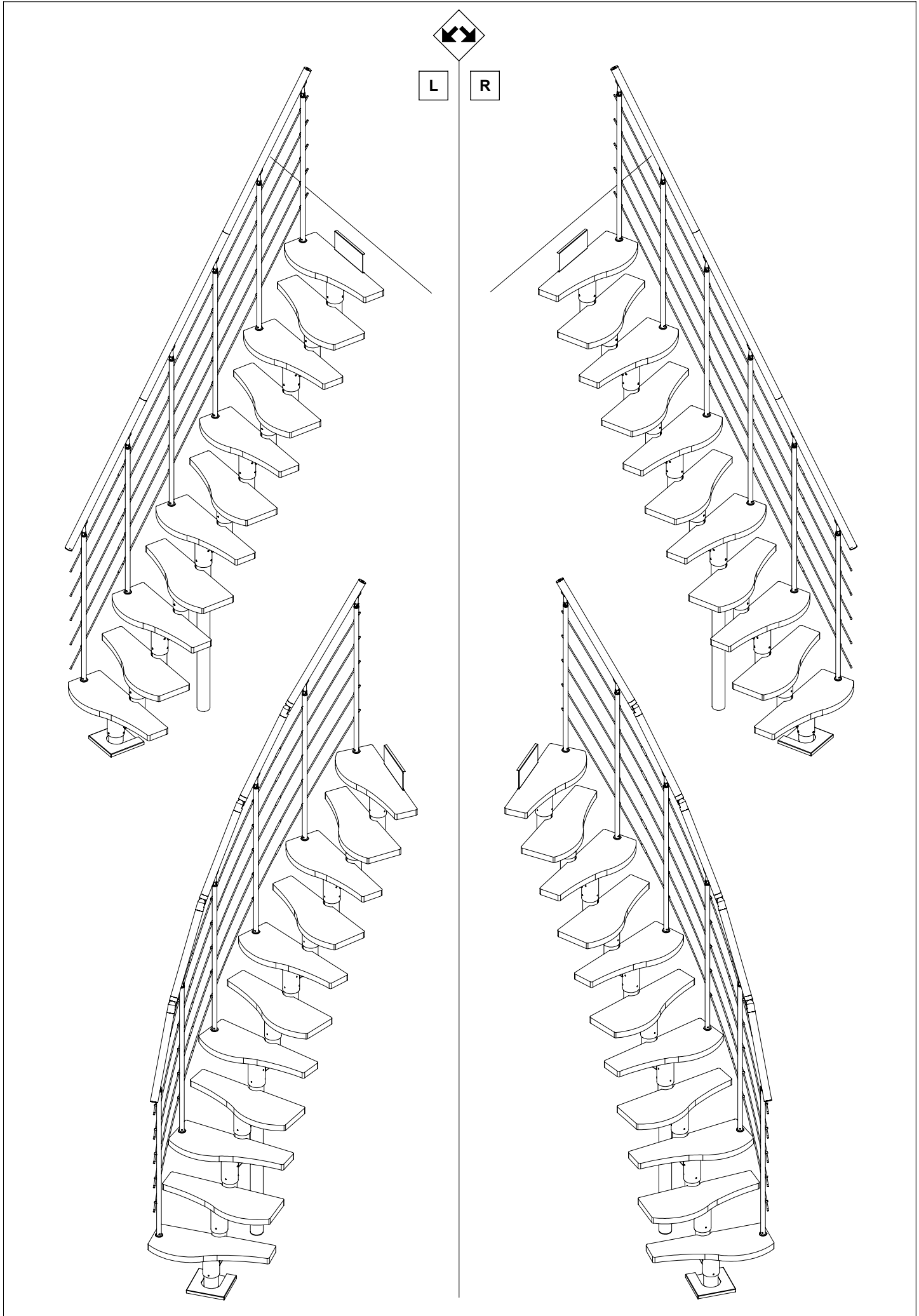


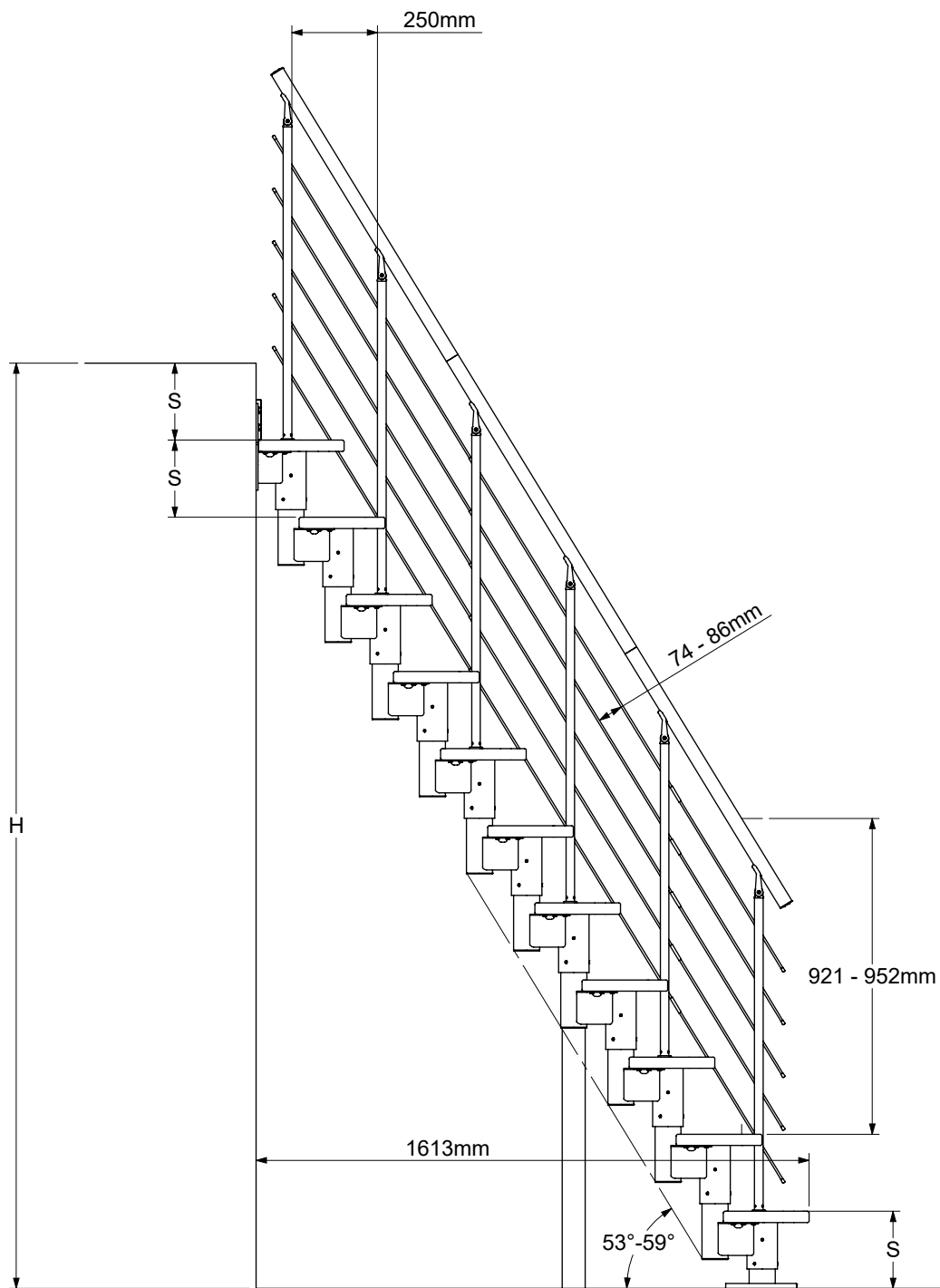
~ 50 x 50mm



Protractor
Winkelmesser
Gradenboog
Rapporteur d'angle
Vinkelmåler







$$S = \frac{H}{T + 1}$$

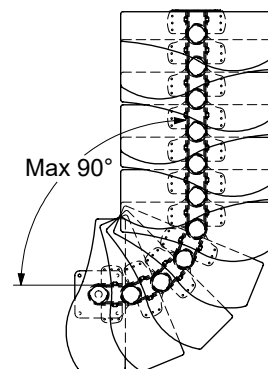
min S	max S
185 mm	225 mm

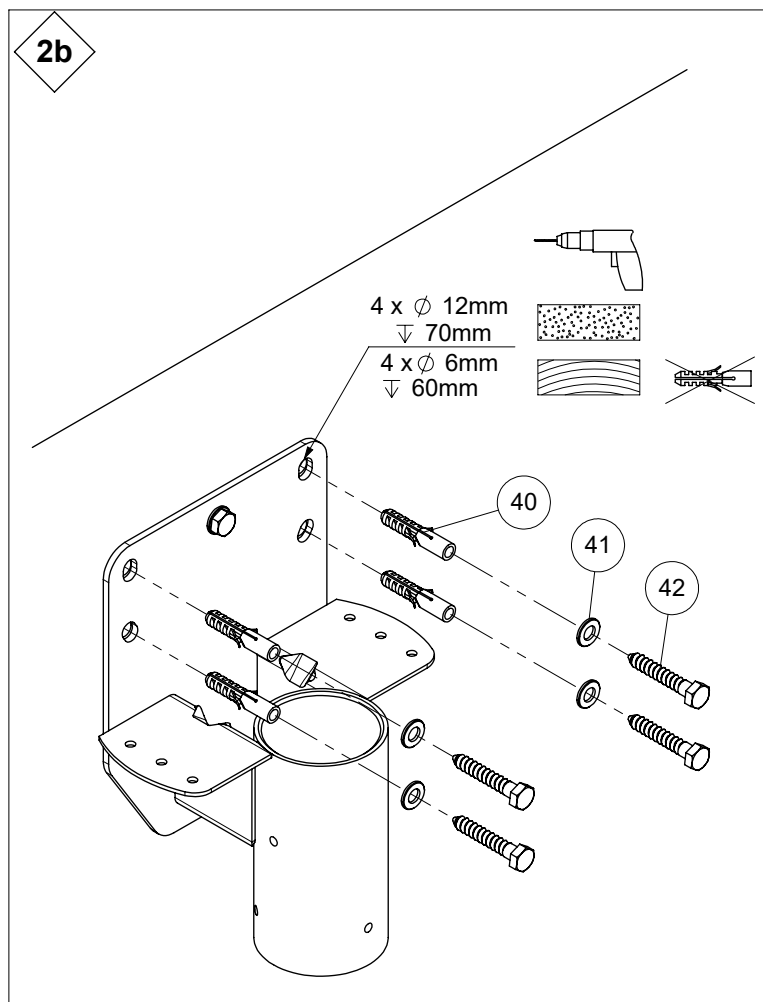
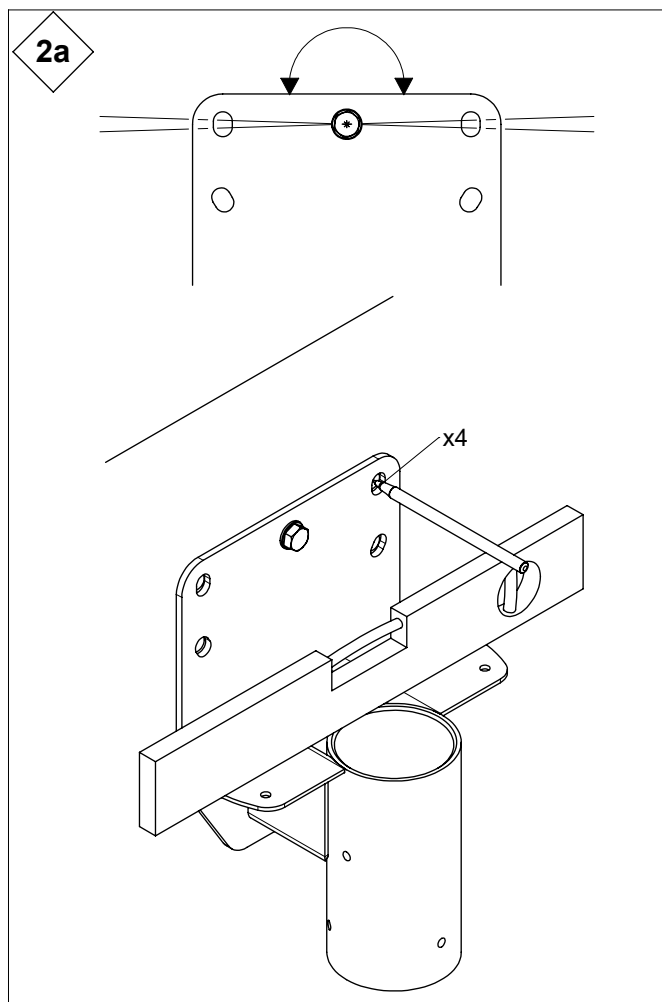
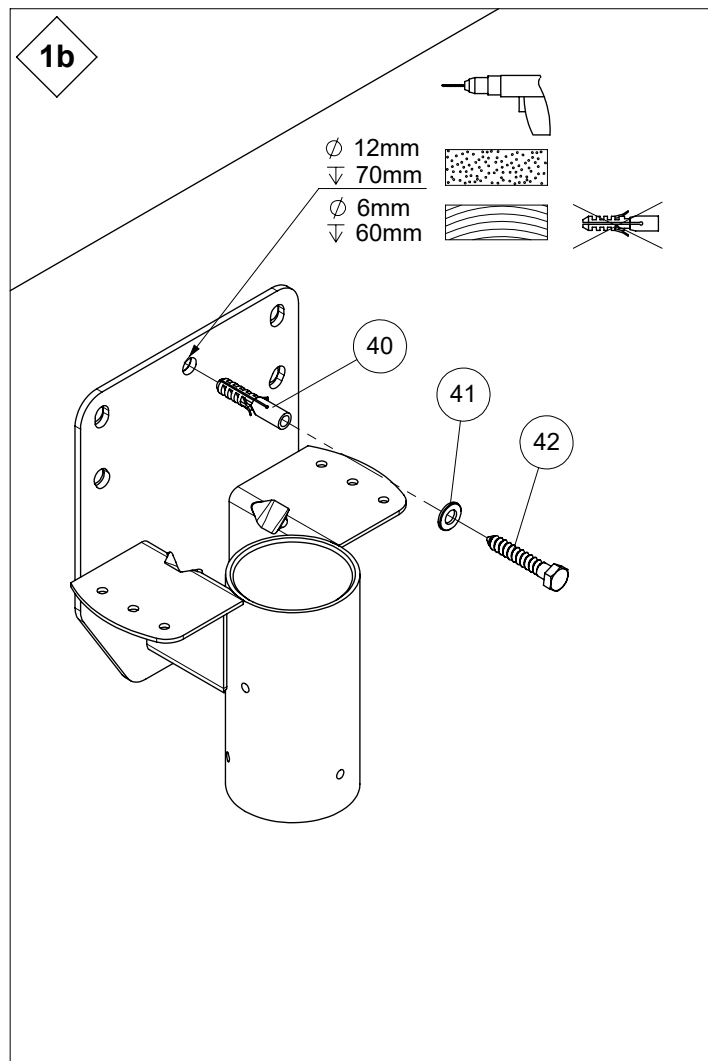
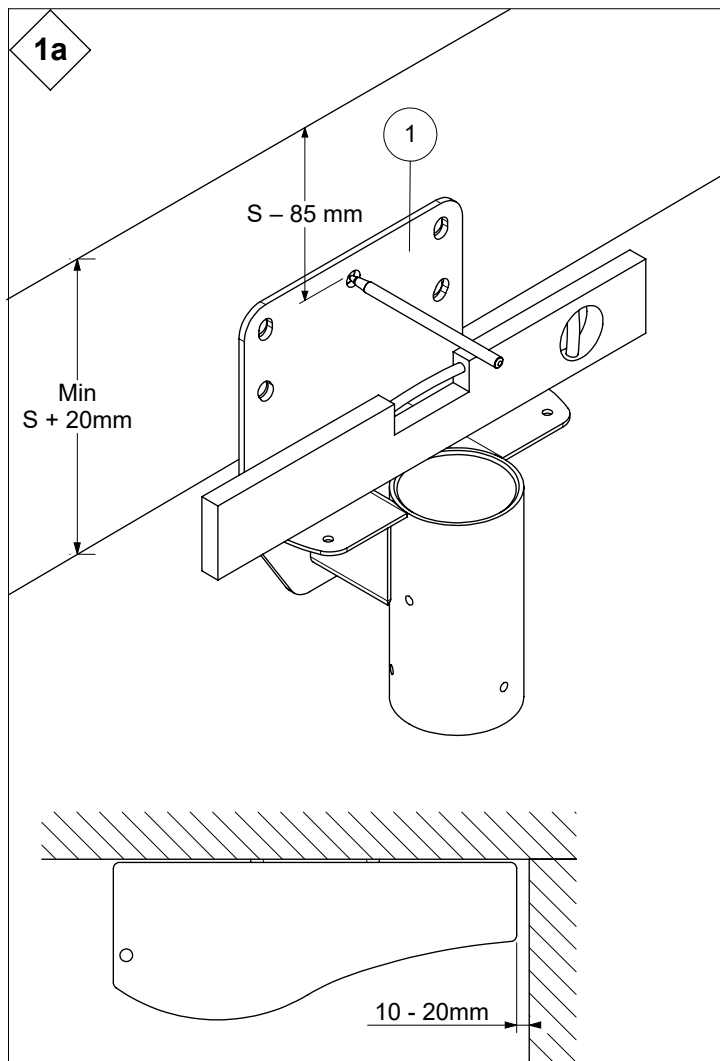
Example / Beispiel / Voorbeeld / Example / Eksempel:
H: 2400 mm, T: 11 st(pcs)

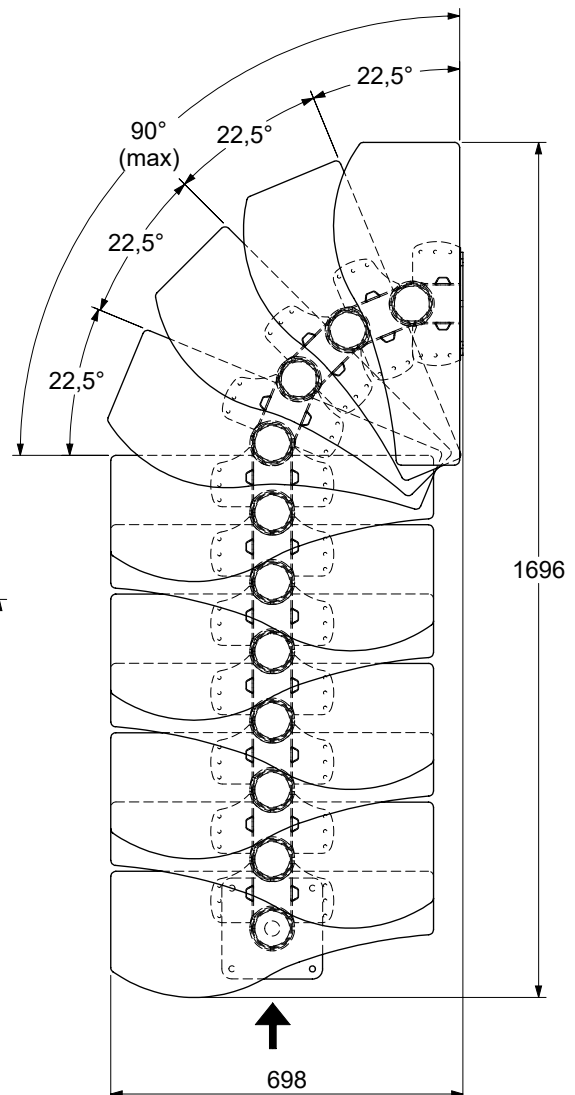
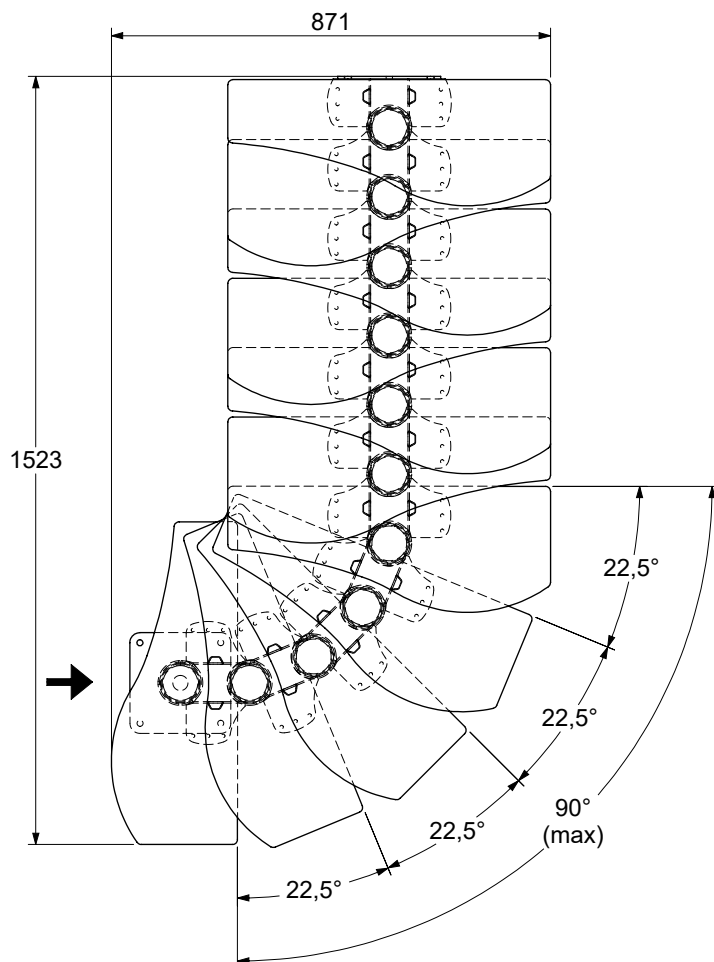
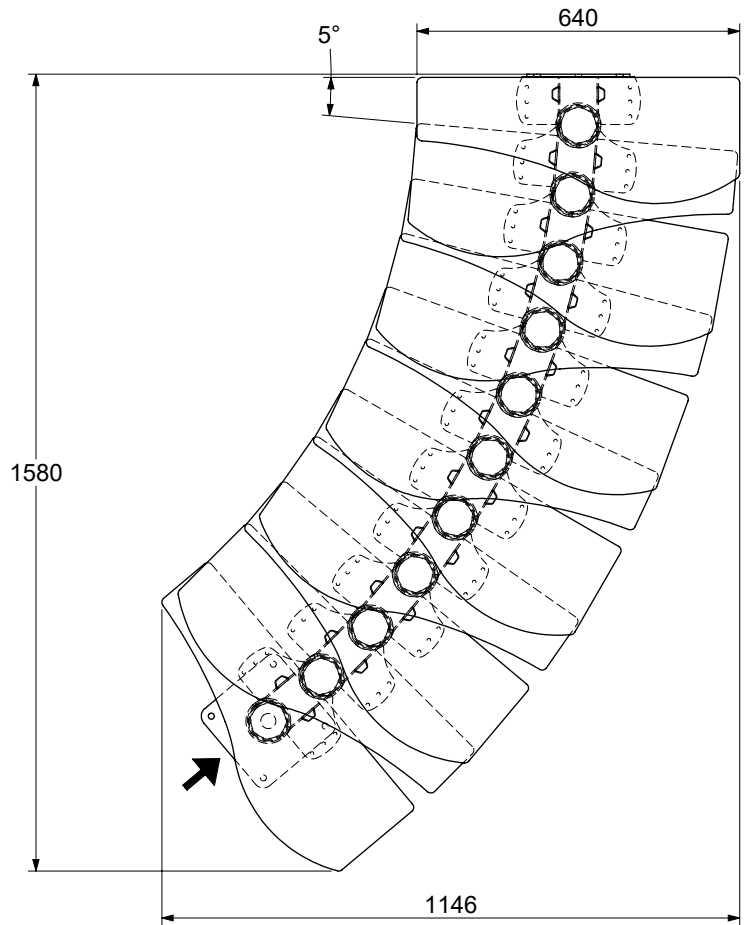
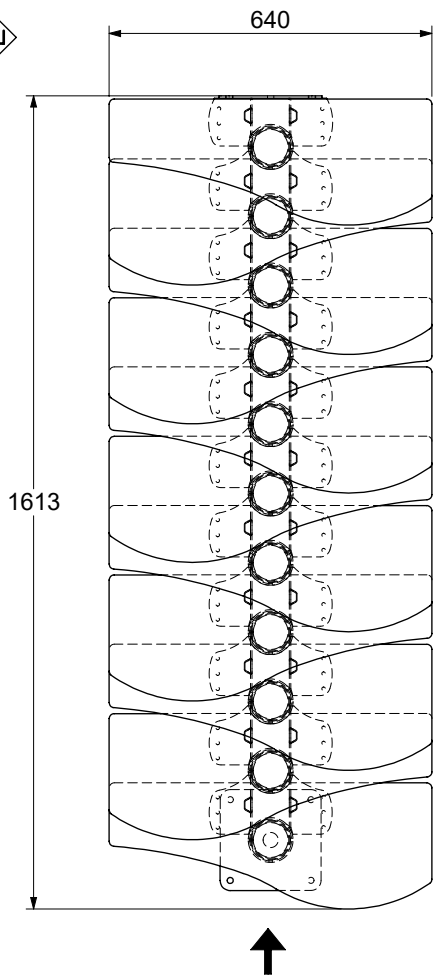
$$S = \frac{2400 \text{ mm}}{11 + 1} = 200 \text{ mm}$$

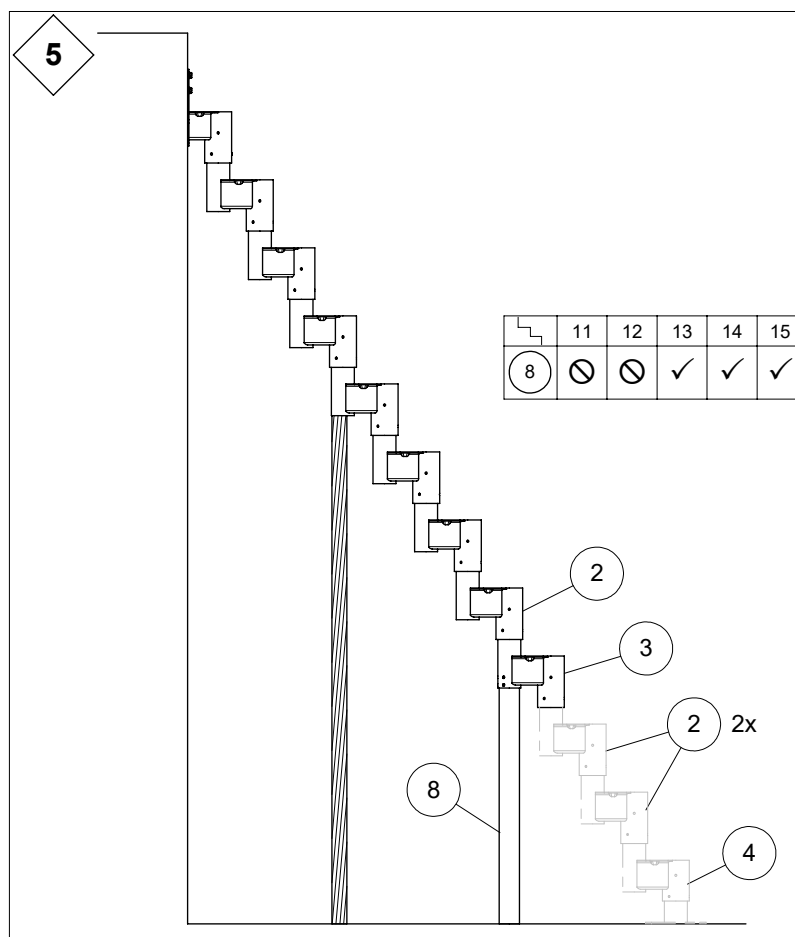
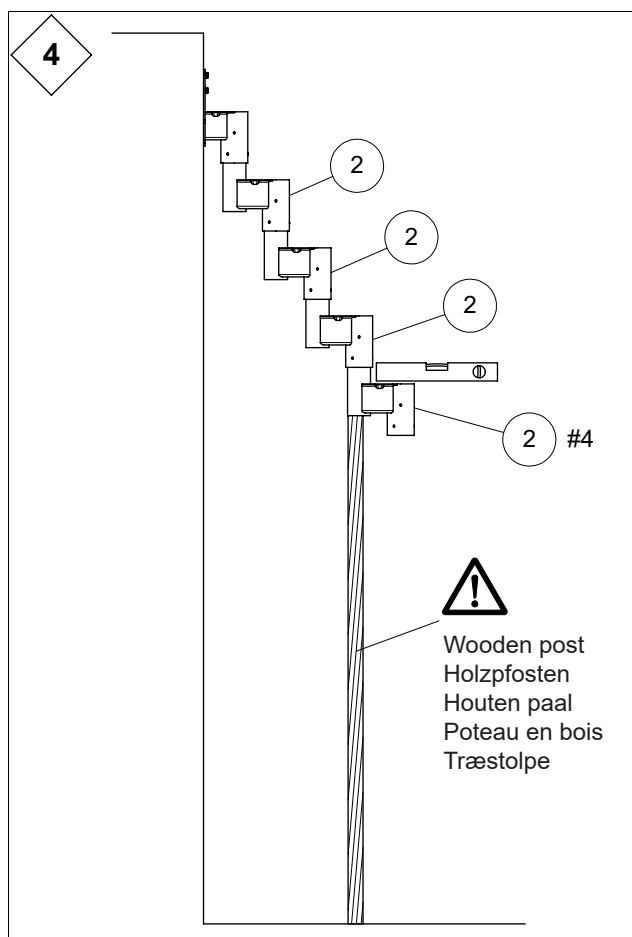
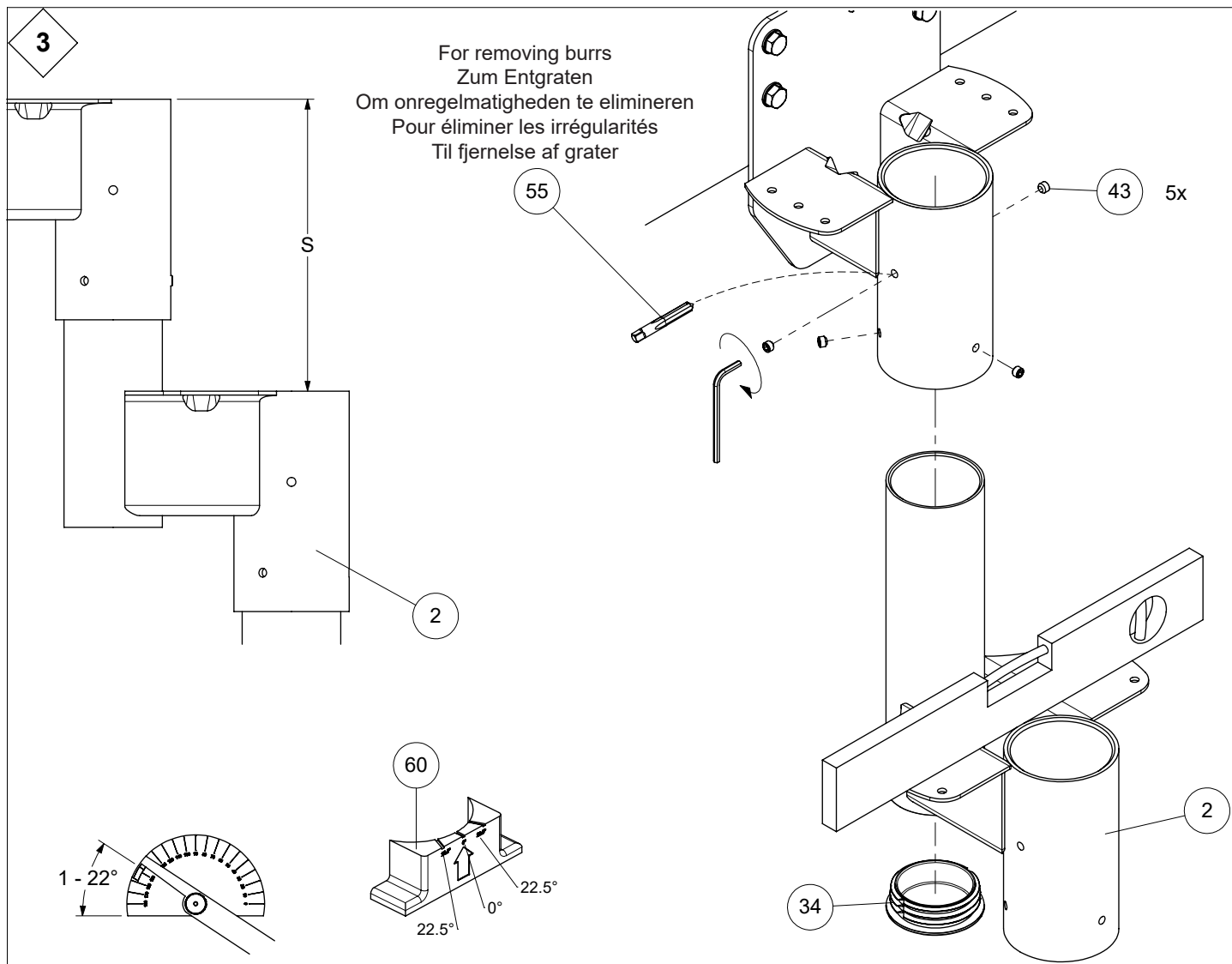


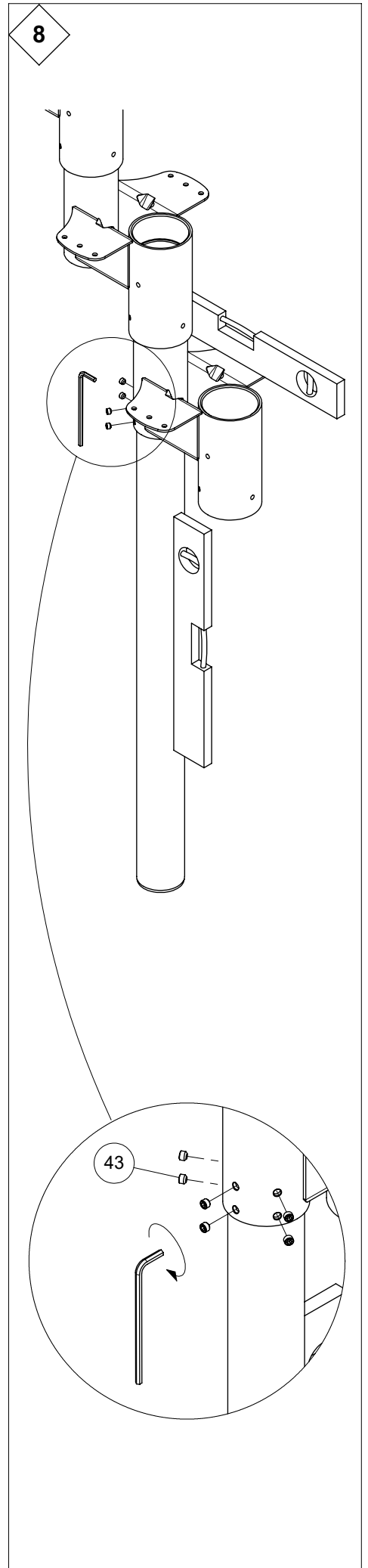
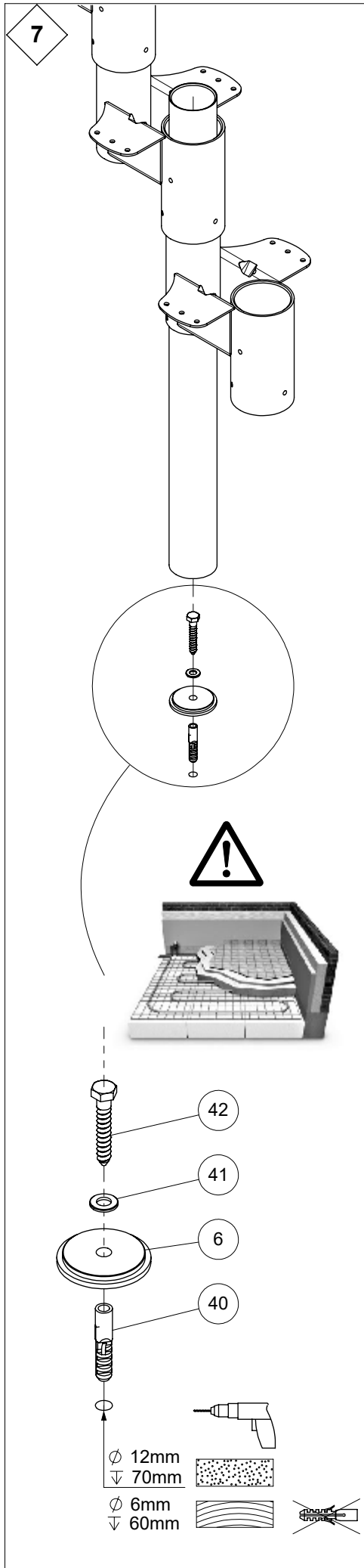
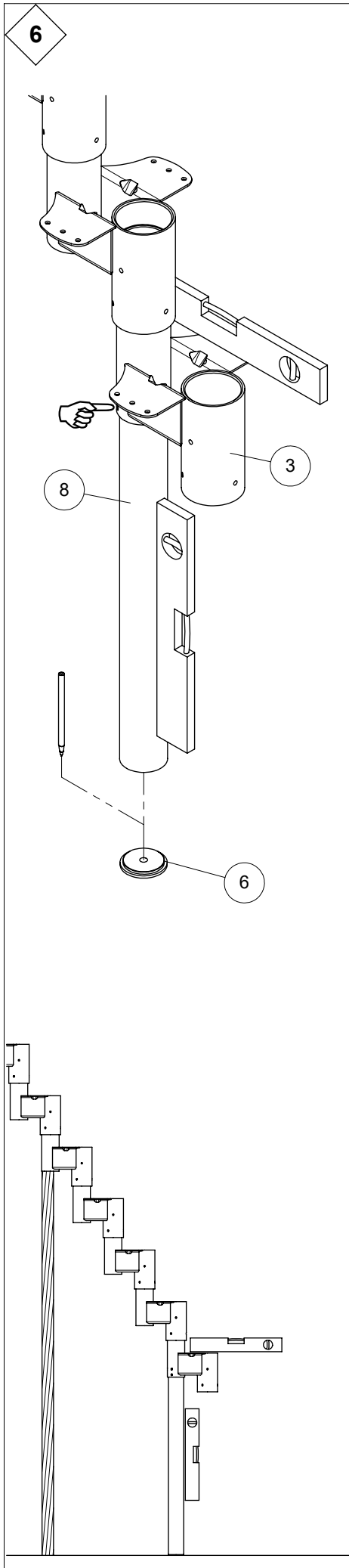
T	min H	max H
9	1850 mm	2250 mm
10	2035 mm	2475 mm
11	2220 mm	2700 mm
12	2405 mm	2925 mm
13	2590 mm	3150 mm
14	2775 mm	3375 mm
15	2960 mm	3600 mm

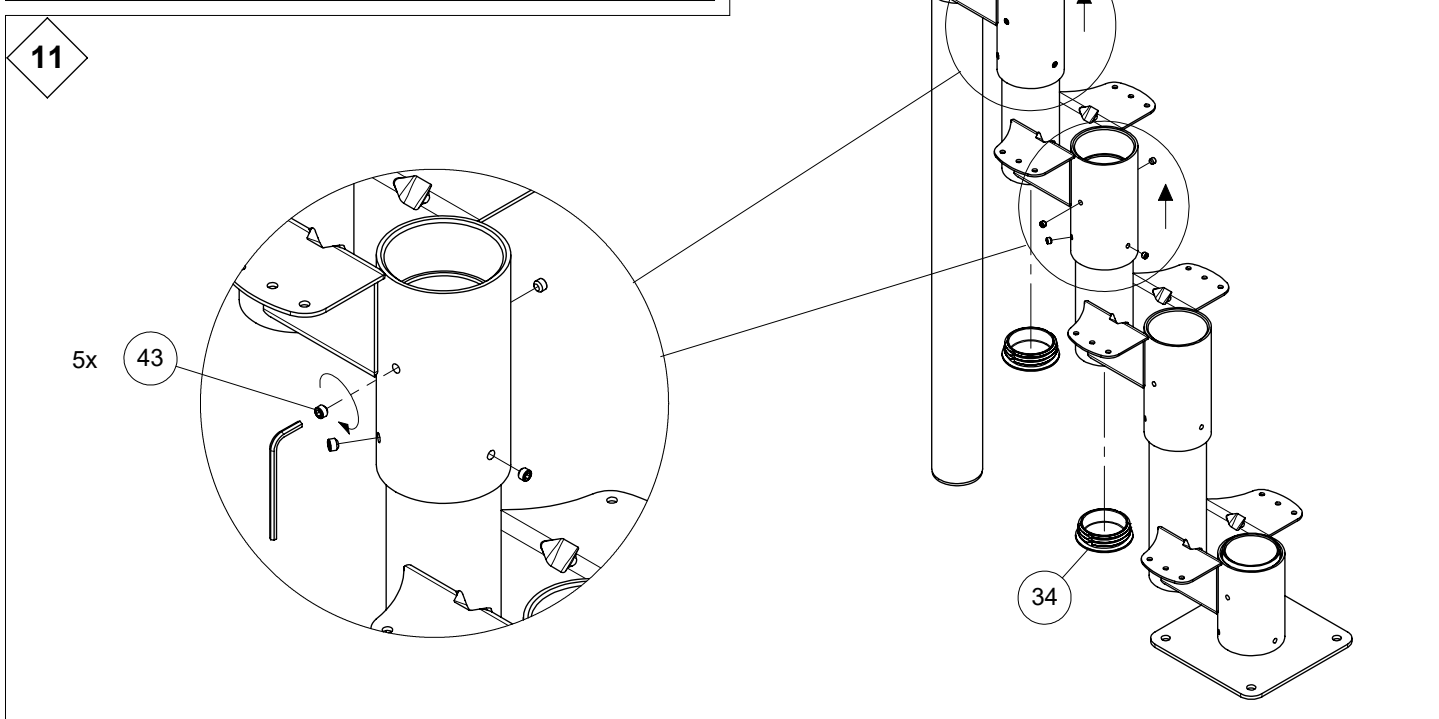
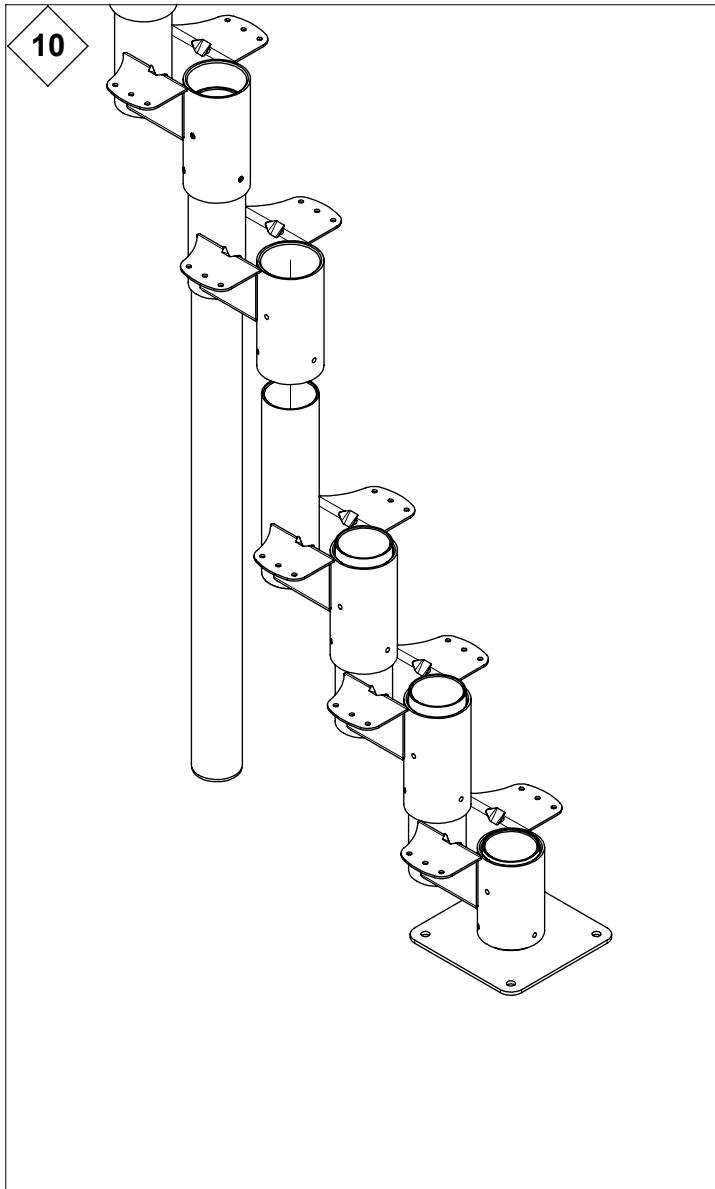
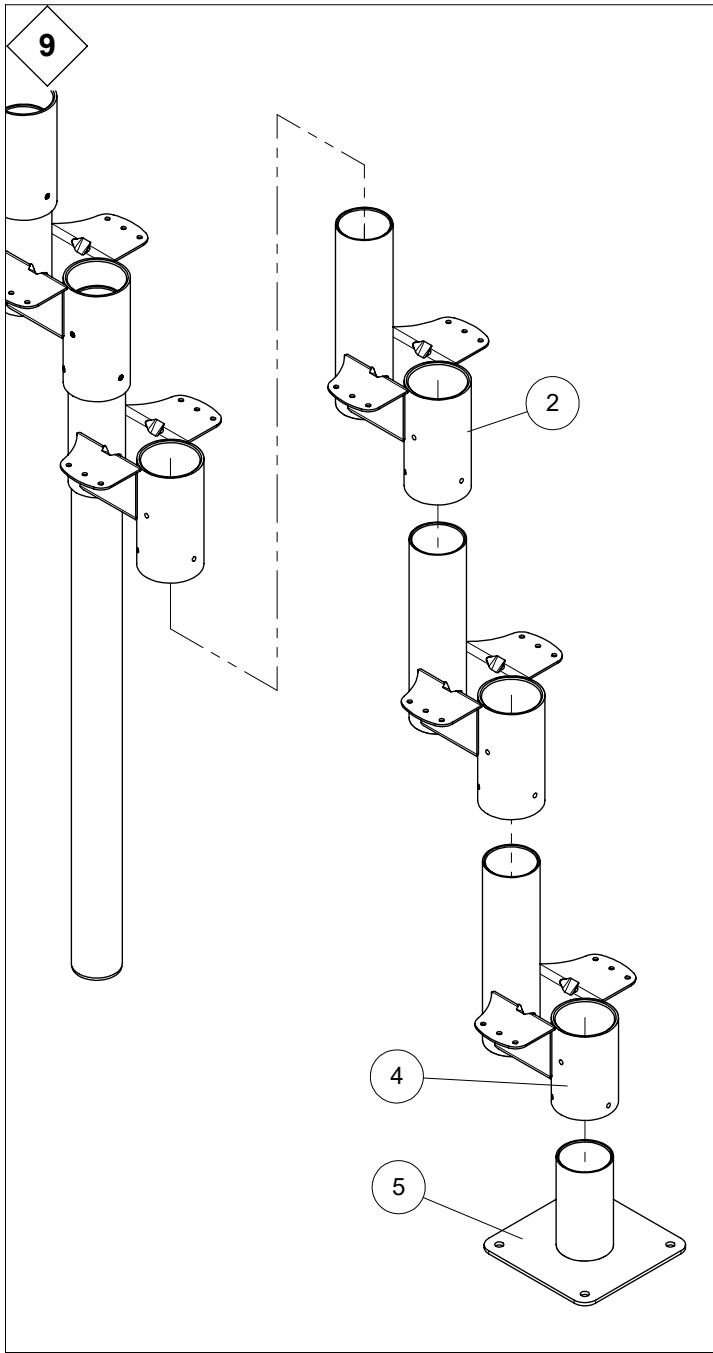


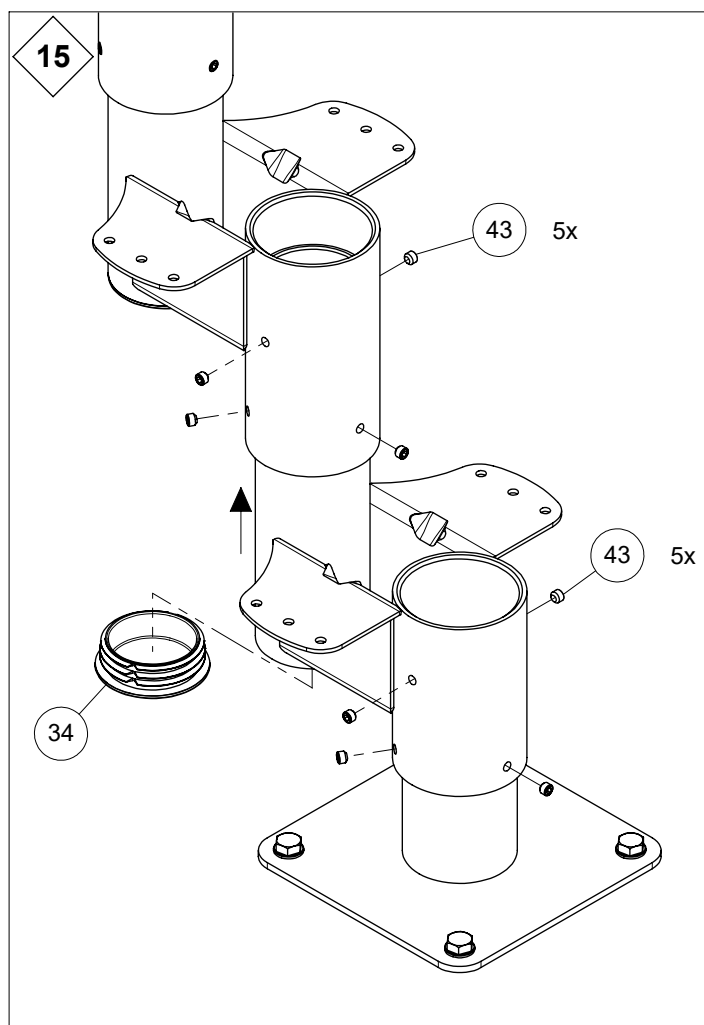
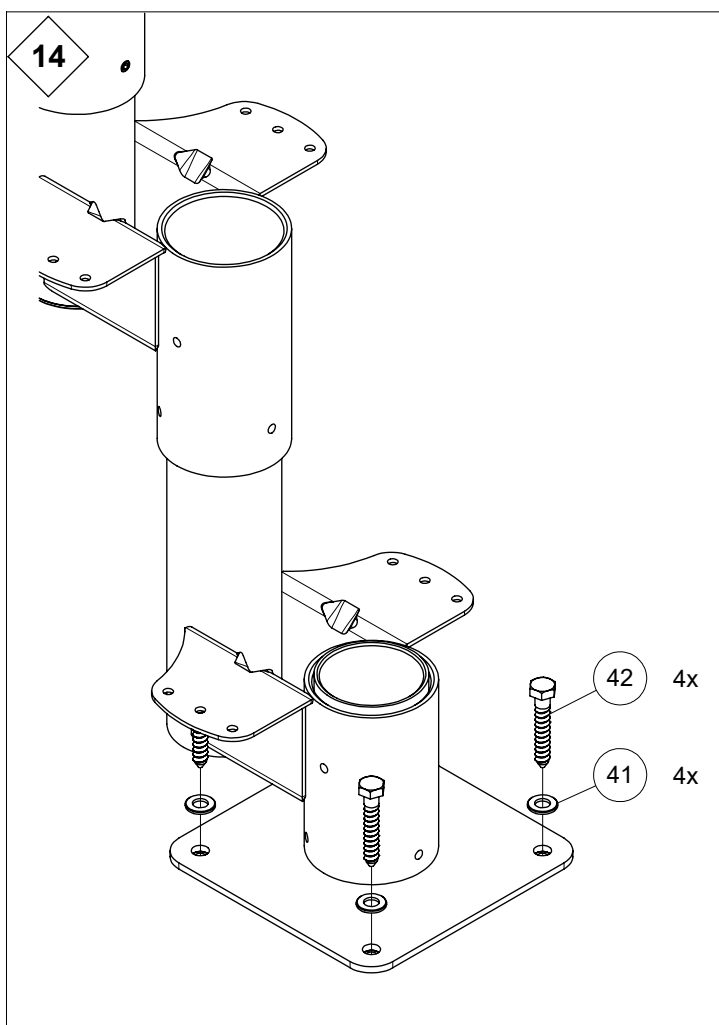
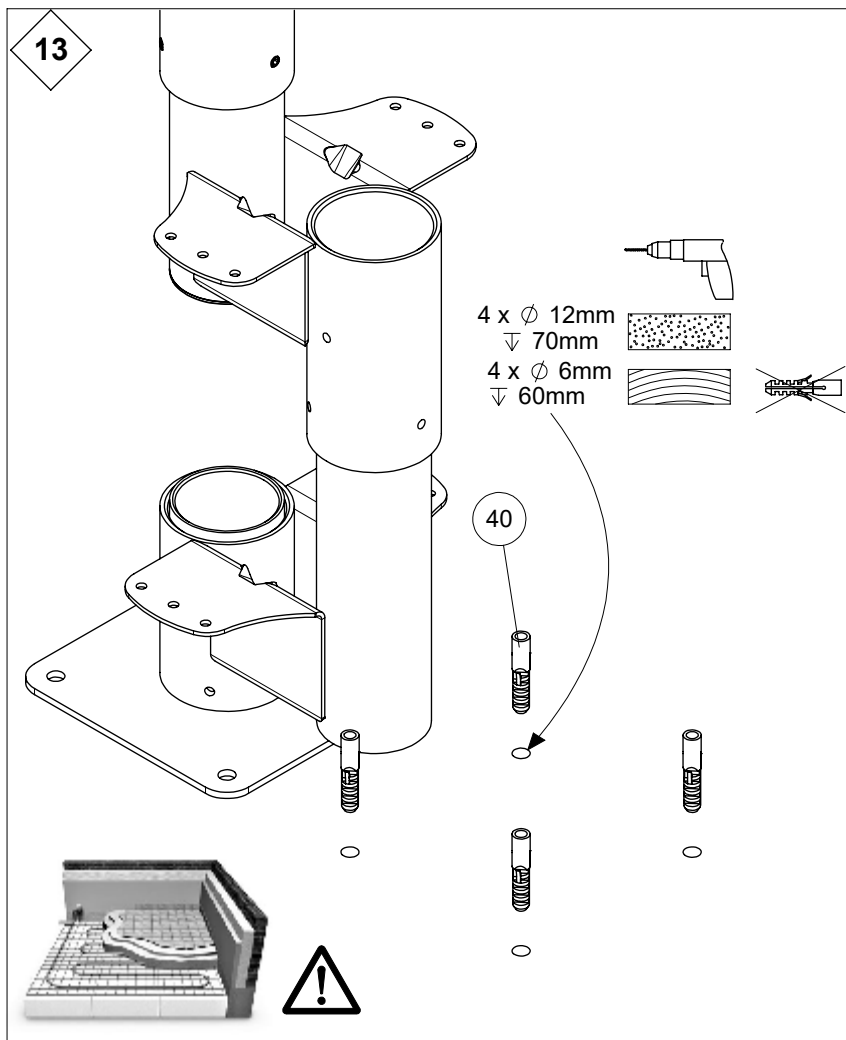
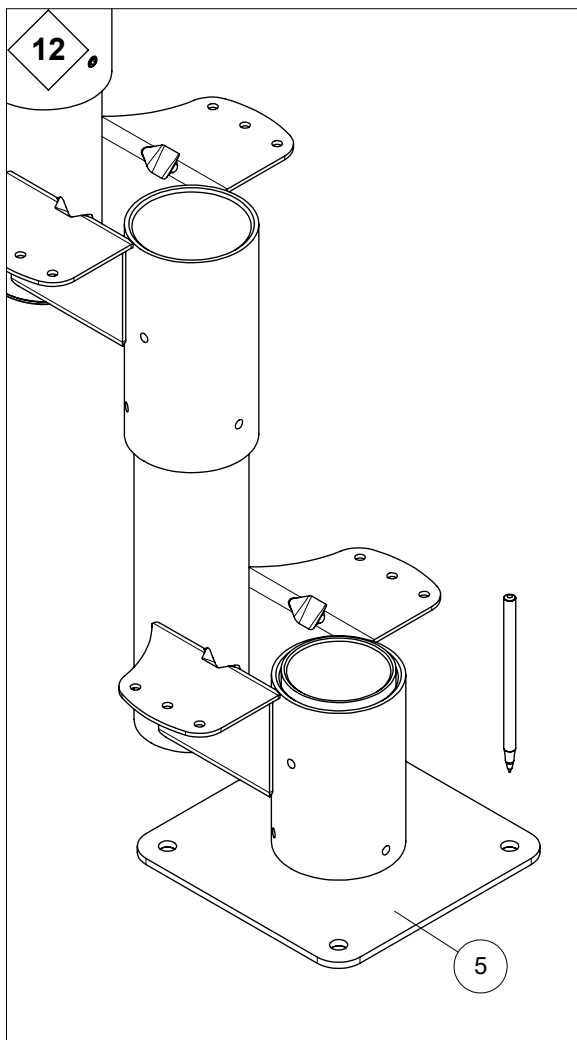


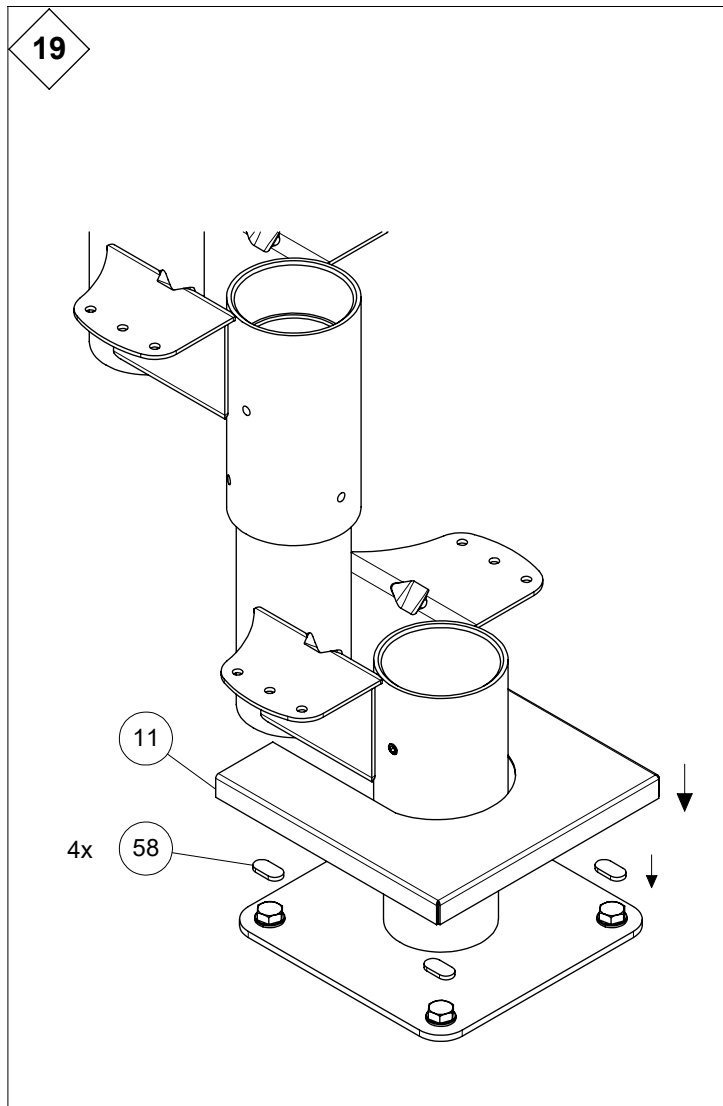
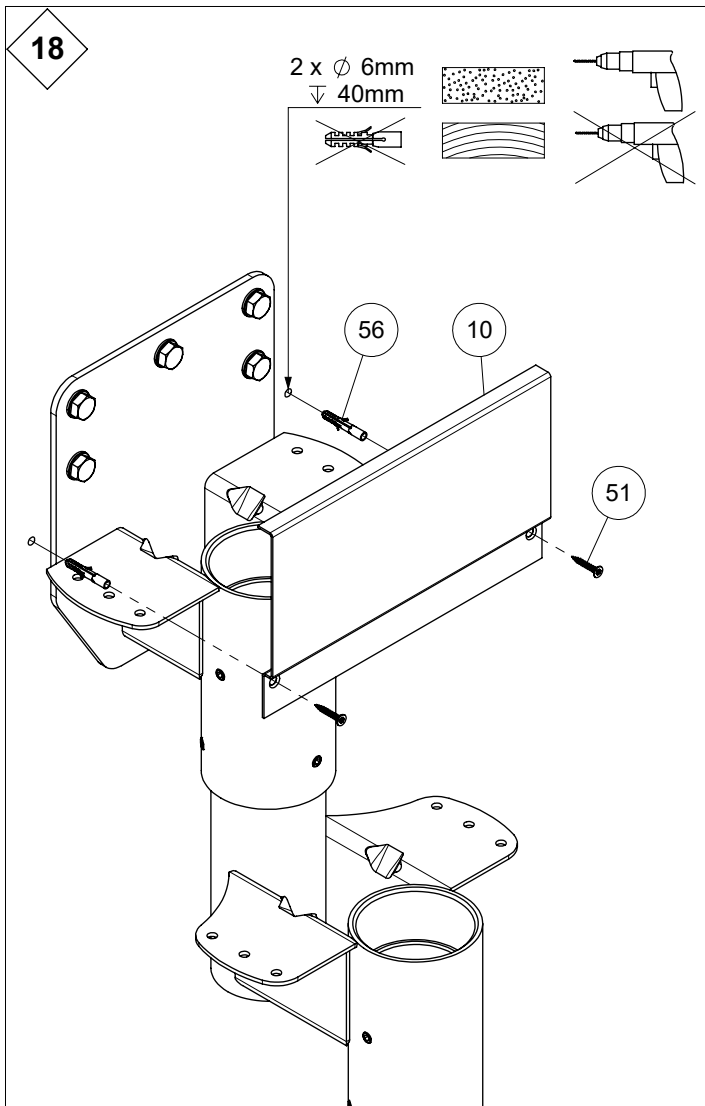
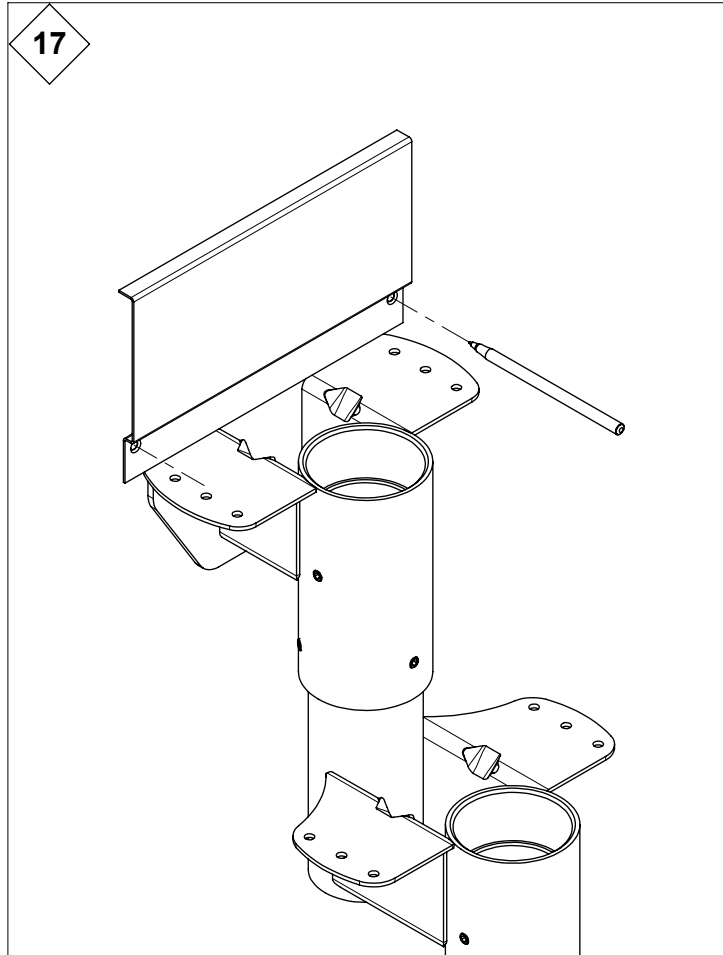
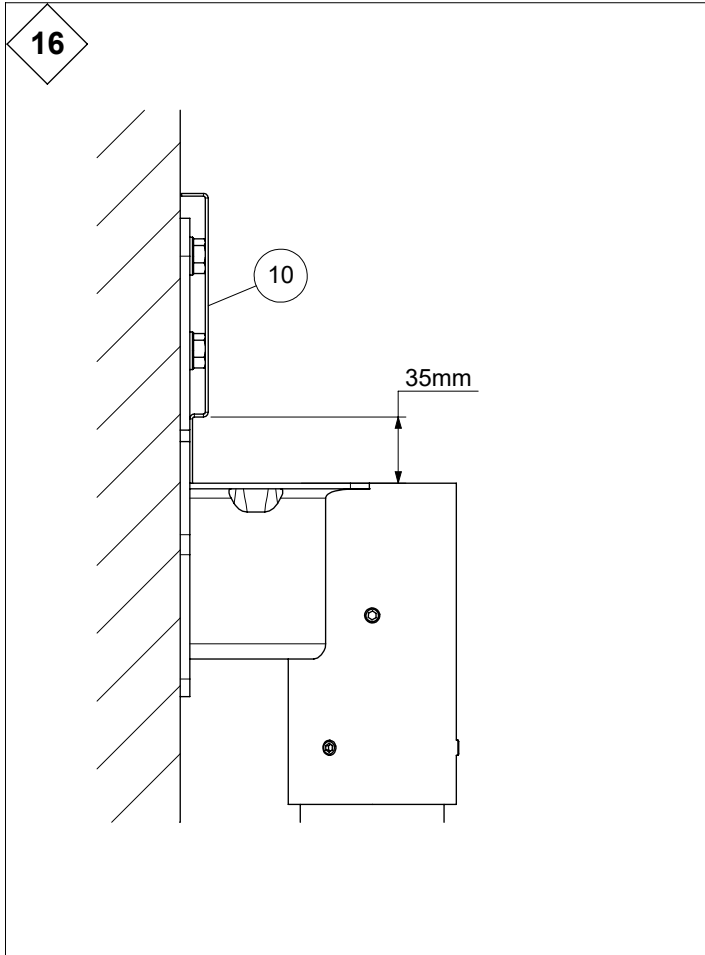


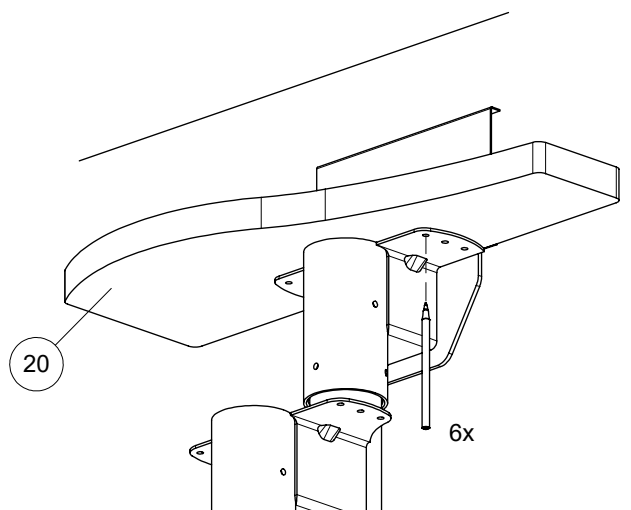
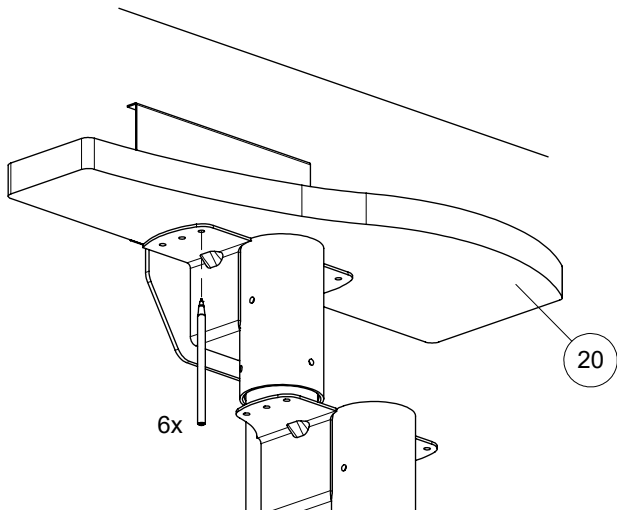
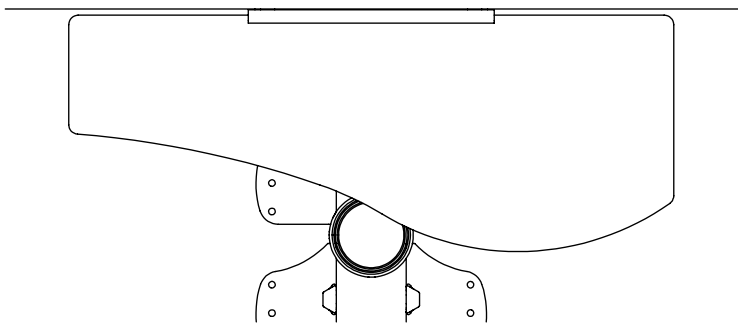
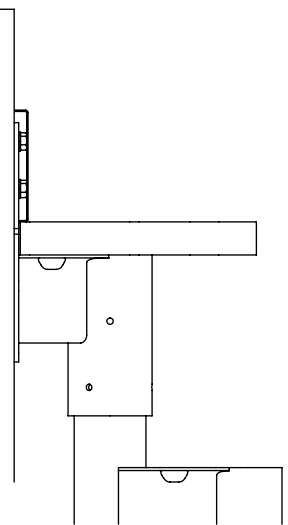
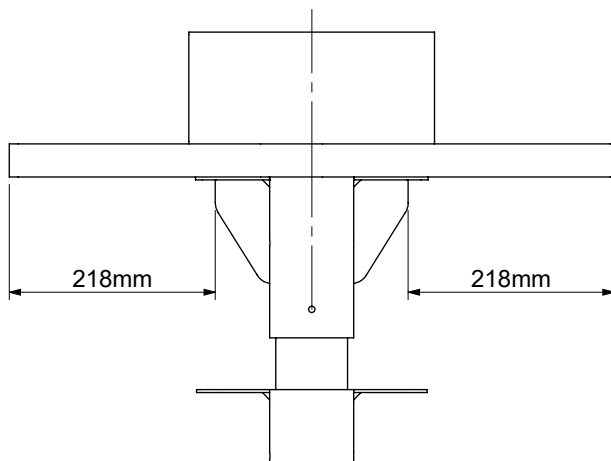
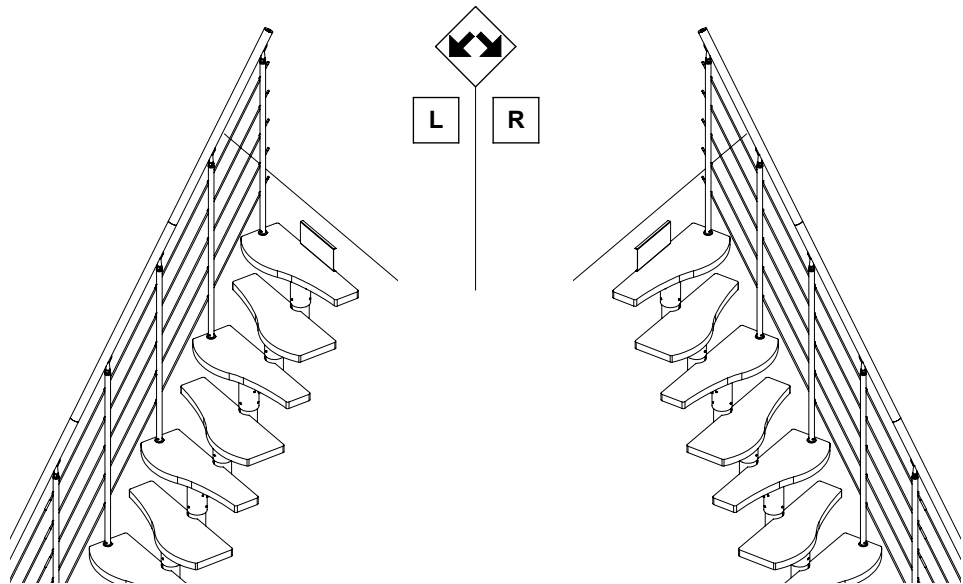


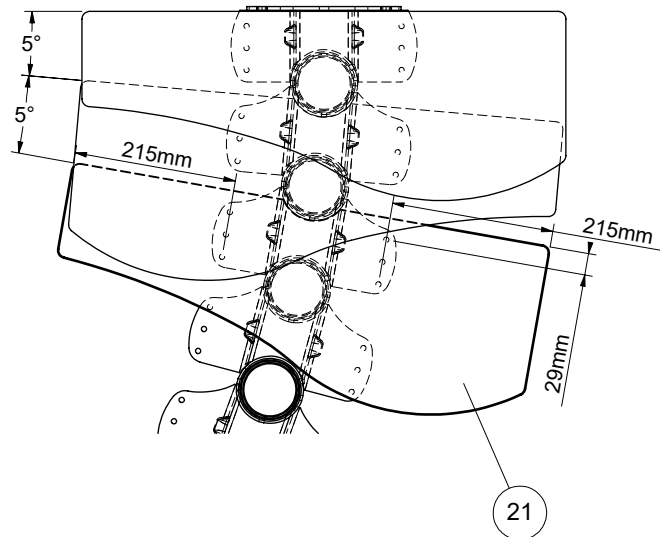
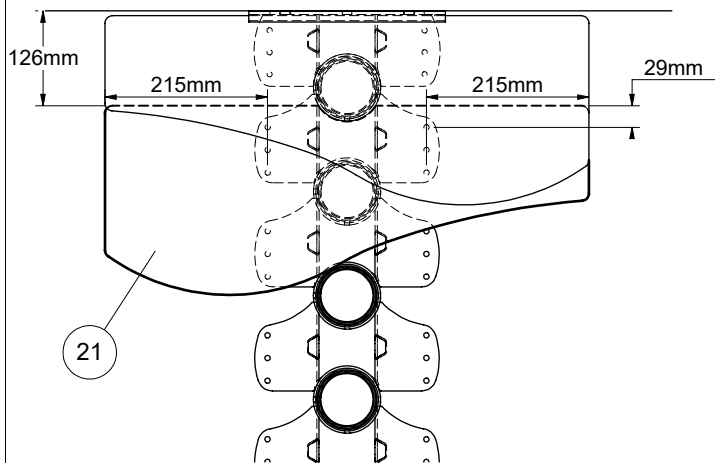
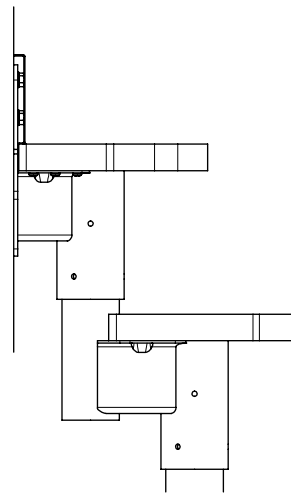
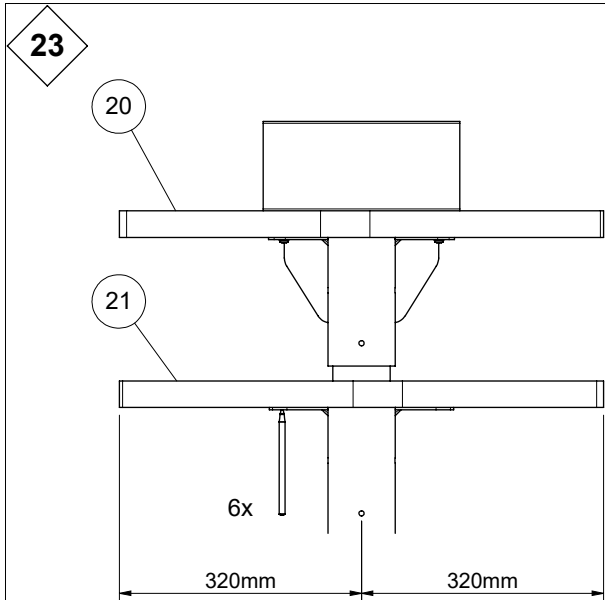
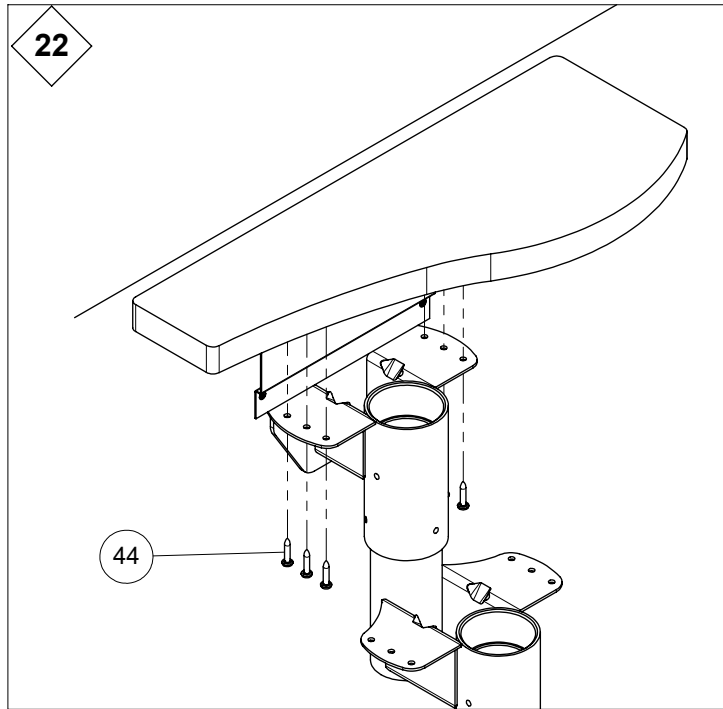
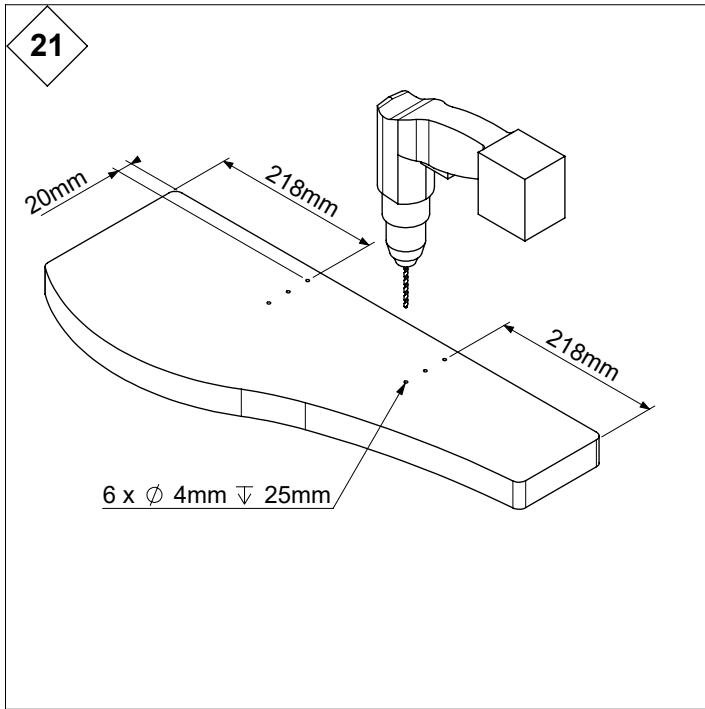




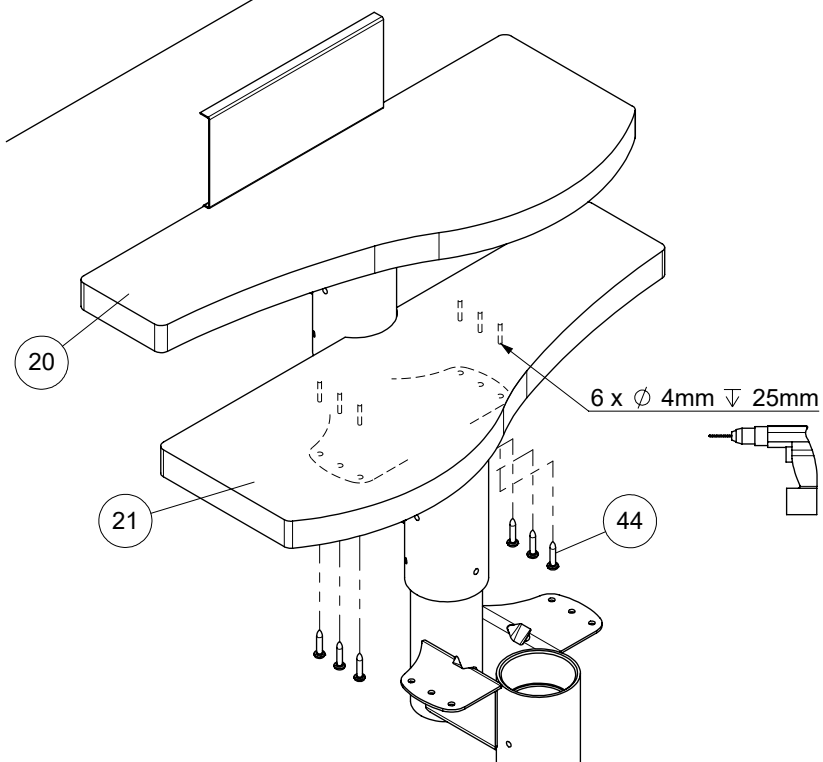




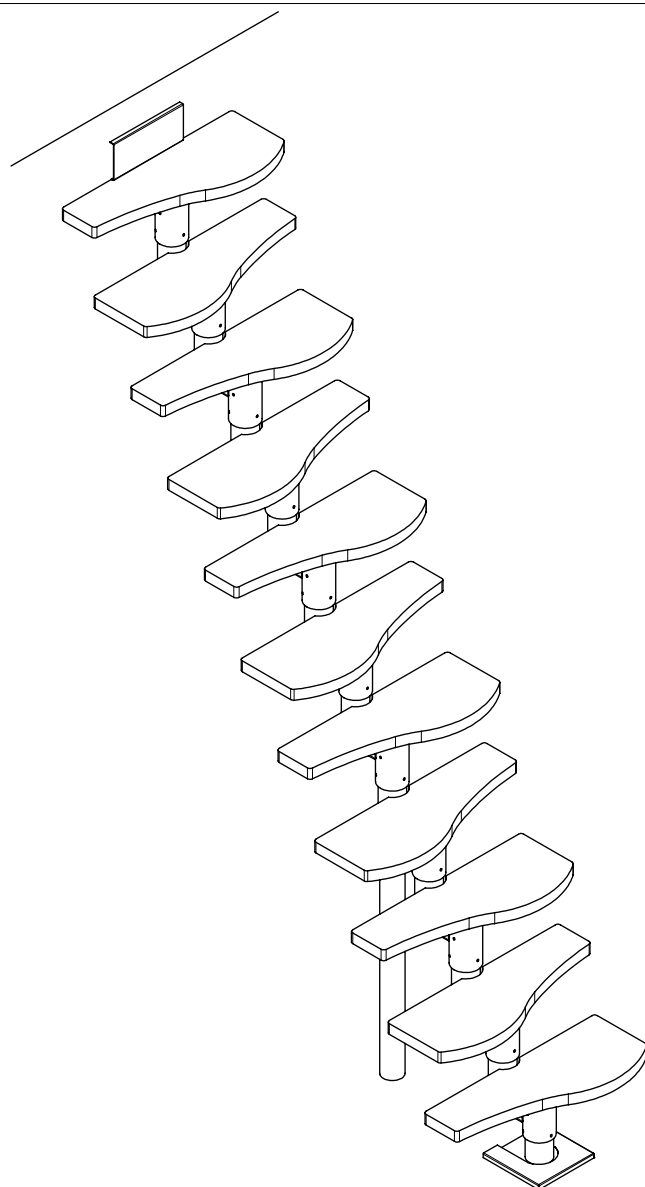




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